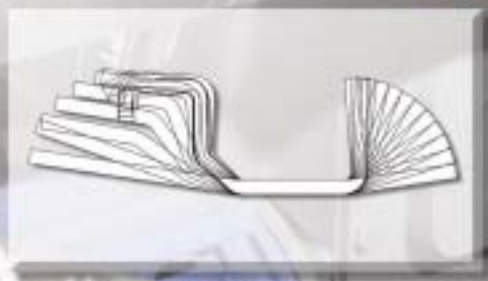
WINPRO S-Series

FORMTEK
METAL FORMING, INC.
26565 Miles Road, Suite 200
Cleveland, Ohio 44128 USA
Phone: (800) 631-0520 (216) 292-4460
Fax: (216) 292-2898

AUTOMATIC STIFFENER ROLL FORMER





Typical stiffeners shown, Custom shapes available



FEATURES:

Simple to operate & easy to maintain.

Four Independent tooling/roll locations, allowing for four different shapes to be run without tooling changes.

Up to 20 passes for increased quality and unique shapes.

Line speeds up to 60' per minute.

Precise + or - .015" over product dimension.

Length tolerance plus or minus .030".

Roll shaft diameters 2" inboard and 1" 3/8" outboard.

Variety of entry punches, straighteners, & Servo feeders available.

Roll tooling is made from polished D-2 Tool Steel hardened to 60-62 RC for superior roll life.

Rolls driven by a 10 HP 1,750 Rpm motor through a 20:1 gearbox.

Cooper-Weymouth, Peterson 3,000 pound Un-Coiler included.

CAPACITIES:

Maximum Inboard strip width of 5.00".

Maximum Outboard strip width of 3.50".

Stock Thickness Capacity 22-16 Gauge.

CONTROL:

Industrial Grade PLC.

10" Touch Screen Operator Panel.

Program Language – Ladder Logic / Basic.

Temperature Operating Range 0-50°C.

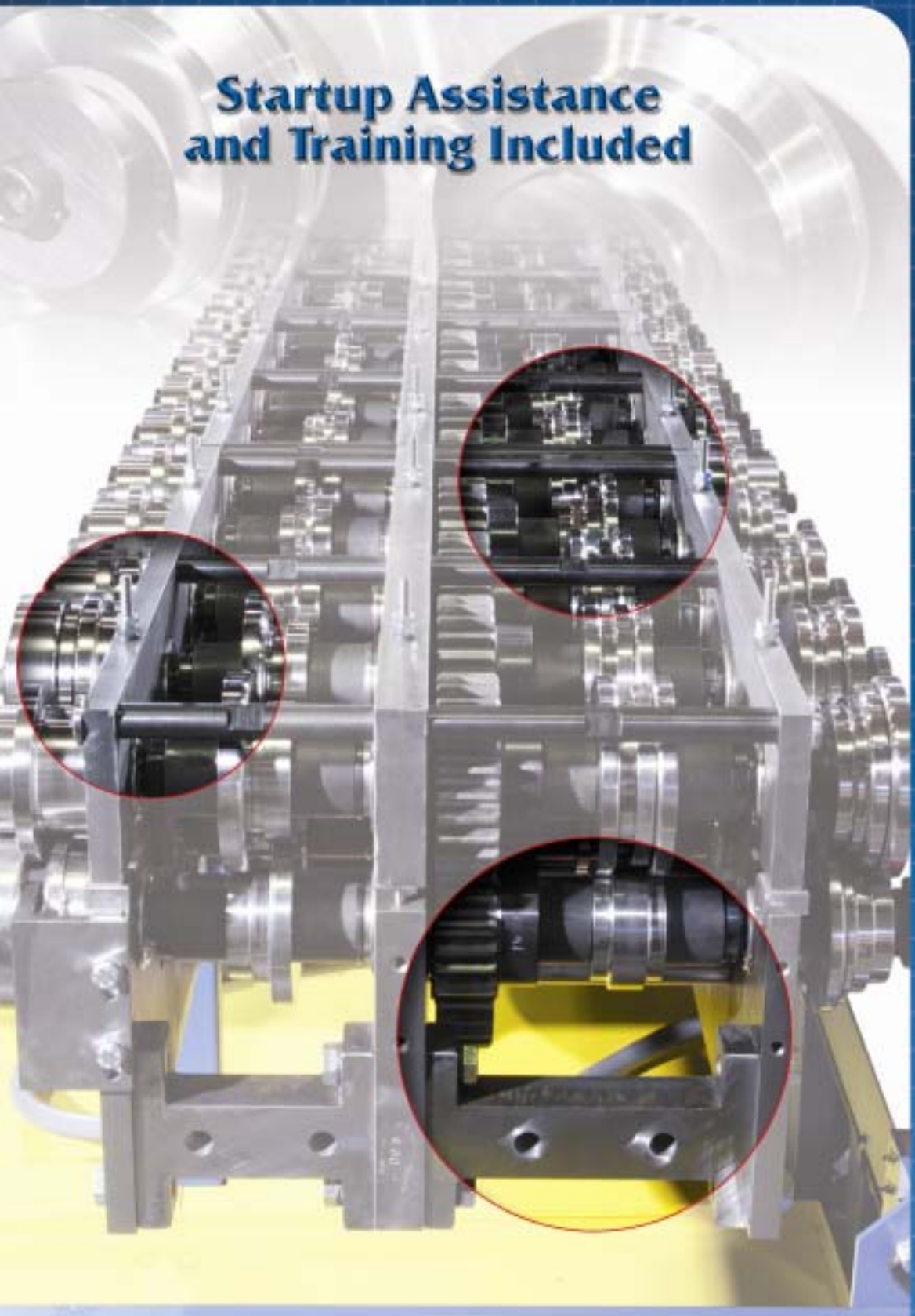
Network Preparation Included (Ethernet card).

WINPRO
DIVISION OF FORMTEK A MESTEK COMPANY

Email: Winpro@formtekcleveland.com
www.winproformtek.com

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Startup Assistance and Training Included

SPECIFICATIONS:

Max line speed - 60 feet per minute.

Footprint 63" wide x 22' long (with un-coiler).

Weight - 8,500 pounds.

Power requirement - 460v 30 Amps .

Air Consumption - 5 CFM.

Direction of feed - left to right or right to left.

Minimum coil ID - 16" (with standard un-coiler).

Maximum coil OD - 72" (with standard un-coiler).

Maximum coil weight from 2,500 to 3,000 pounds.

OPTIONS:

Ink Jet marking system.

Off-load conveyor.

220v Transformer.

Remote diagnostics.

FINANCING AVAILABLE

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www.winproformtek.com