



**FORMTEK**  
METAL FORMING, INC.  
26565 Miles Road, Suite 200  
Cleveland, Ohio 44128 USA  
Phone: (800) 631-0520 (216) 292-4460  
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## AUTOMATIC SCREEN FRAME and MUNTIN ROLL FORMER



### FEATURES:

- ▶ Simple to operate & easy to maintain.
- ▶ Four (4) independent roll locations, allowing for four (4) different shapes to be run without tooling changes.
- ▶ Up to twenty (20) passes for increased quality and unique shapes.
- ▶ Line speeds up to 150 FPM.
- ▶ Cross-sectional tolerance of 0.015".
- ▶ Length tolerance of +0.030".
- ▶ Roll shaft diameters 2" inboard and 1-3/8" outboard.
- ▶ Programmable, closed-loop flying cutoff.
- ▶ Integrated entry table and independent straighteners.
- ▶ Roll tooling is made from Polished D-2 Tool Steel hardened to 60-62 RC for Superior roll life.
- ▶ Rolls driven by a 10 HP, 1750 RPM AC motor through a 10:1 gearbox.
- ▶ Cooper-Weymouth, Peterson 3,000 pound Un-Coiler (included).

### CAPACITIES:

- ▶ Maximum inboard strip width of 5.00".
- ▶ Maximum outboard strip width of 3.50".
- ▶ Aluminum stock material up to 0.062" thick.



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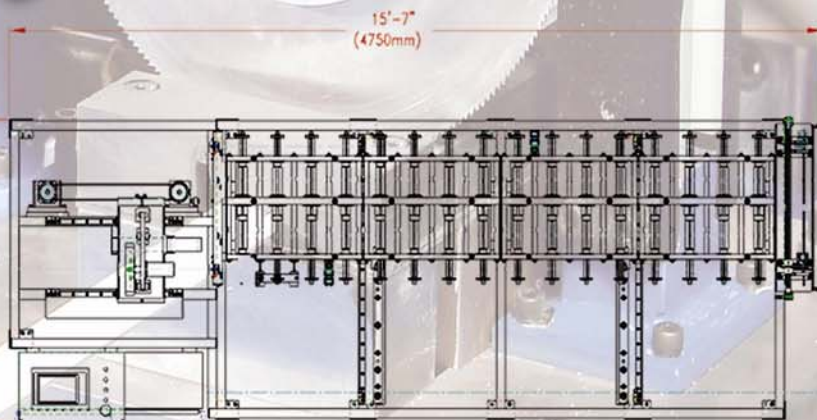
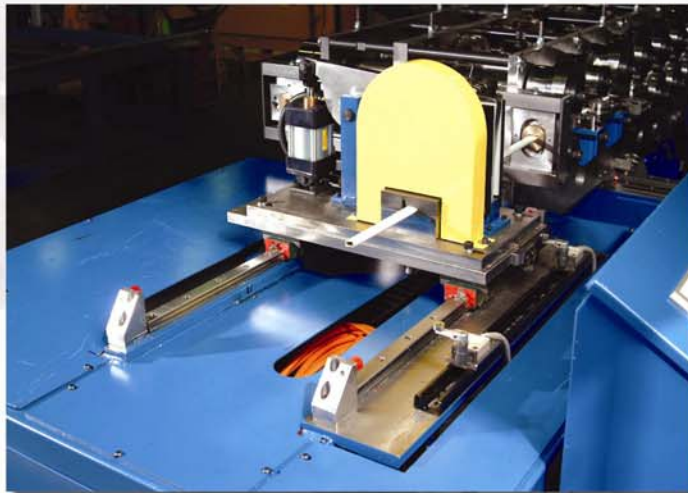
# WINPRO

## SFM-Series

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## Startup Assistance and Training Included



OPERATOR

**Financing Available**

### CONTROL:

- ▶ Industrial grade PLC.
- ▶ 10" touchscreen operator panel.
- ▶ Program language-ladder Logic / Basic.
- ▶ Temperature operating range of 0-50°C.
- ▶ Network preparation included (Ethernet card).

### SPECIFICATIONS:

- ▶ 65" wide x 22' long footprint (with uncoiler).
- ▶ 8,500 pounds.
- ▶ 460 volts, 30 amps.
- ▶ Air consumption of 5 CFM.
- ▶ Direction of feed: left to right or right to left.
- ▶ Minimum Coil ID: 16".
- ▶ Maximum Coil OD: 60".
- ▶ Maximum Coil Weight: 3,000 pounds.

### OPTIONS:

- ▶ Inkjet Marking System.
- ▶ Offload conveyor.
- ▶ Postprocessing muntin notching.
- ▶ 220 volt transformer.
- ▶ Knurling.
- ▶ Remote diagnostics (through serial port).

**WINPRO**  
DIVISION OF FORMTEK A MESTEK COMPANY

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