



MEMBER OF THE  
**FORMTEK**  
GROUP  
A Mestek Company

# WH-Series Tube Mills

For over 50 years, Yoder W-Style Tube Mills have been the standard of the tube and pipe industry. Recently, to meet with the current needs of the industry, we redesigned our tube mill stands. With the new WH-Series Tube Mills, we have achieved our three (3) design objectives: increased strength, decreased changeover time, and simplified maintenance. Yoder continues to use rugged castings made in the USA, machined, assembled and tested at our facility in Cleveland, Ohio.



| Model                                                                                           | Tube OD Range                        | Tube Wall Range                   |
|-------------------------------------------------------------------------------------------------|--------------------------------------|-----------------------------------|
| WH-150                                                                                          | 0.375" to 1.500" (9.5mm to 38.1mm)   | 0.020" to 0.083" (0.5mm to 2.1mm) |
| WH-200                                                                                          | 0.500" to 3.000" (12.7mm to 76.2mm)  | 0.020" to 0.134" (0.5mm to 3.4mm) |
| WH-250                                                                                          | 0.625" to 3.500" (15.9mm to 88.9mm)  | 0.030" to 0.188" (0.8mm to 4.8mm) |
| WH-300                                                                                          | 0.750" to 4.500" (19.1mm to 114.3mm) | 0.030" to 0.300" (0.8mm to 7.6mm) |
| WH-350                                                                                          | 0.750" to 5.500" (19.1mm to 139.7mm) | 0.030" to 0.375" (0.8mm to 9.5mm) |
| <b>Note:</b> Capacities based on running 45,000 psi (310 Mpa) yield strength maximum materials. |                                      |                                   |

© 2009-2012 All Rights Reserved

## FORMTEK, INC.

4899 Commerce Parkway • Cleveland, Ohio 44128 USA • Phone: (216) 292-4460 • (800) 631-0520 • Fax: (216) 292-2898  
Email: [yoder@formtekgroup.com](mailto:yoder@formtekgroup.com) • Web: [www.yodermfg.com](http://www.yodermfg.com) • [www.formtekgroup.com](http://www.formtekgroup.com)



## The WH-Series Tube Mill Features, Include:

### Increased Strength

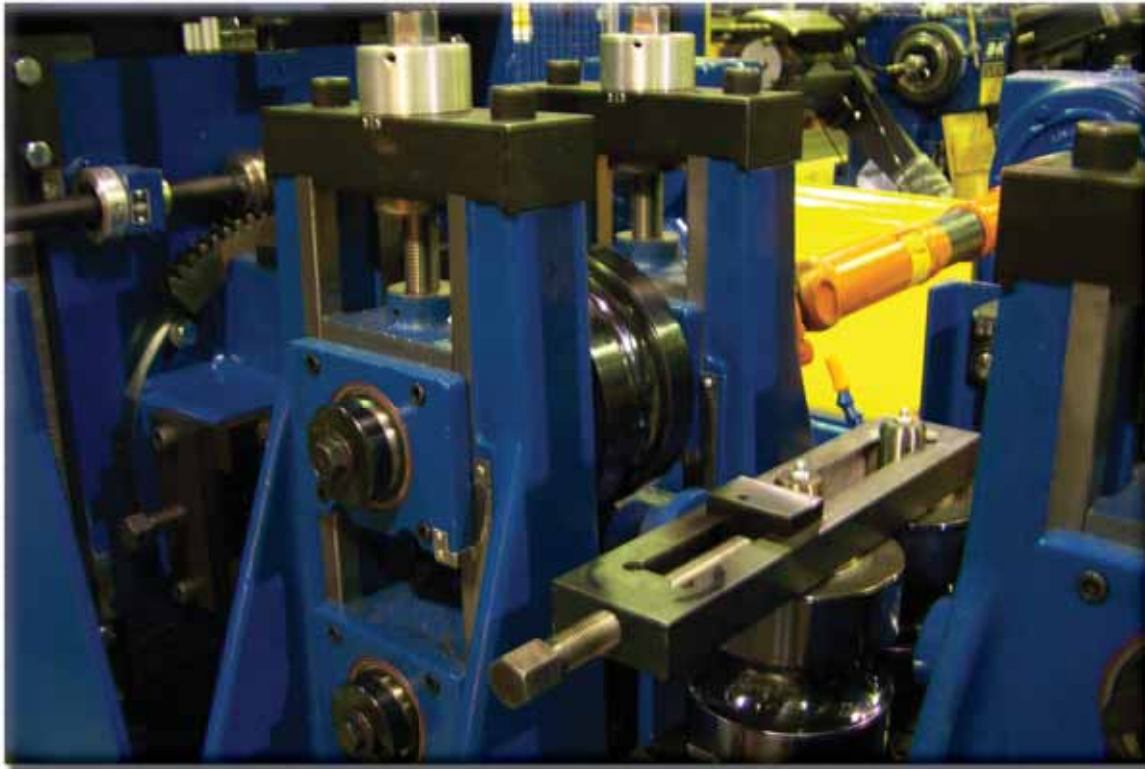
- Extended Gusset Reinforcement
- Double Timken Bearings
- Outside Locknuts
- Splined Shafts

### Decreased Changeover

- Bolted "C" Washers
- Slotted Outboard Housings
- Easy-On Shafts
- Single-Point Adjustment
- Quick-Disconnect Coupling
- Digital Readouts

### Simplified Maintenance

- Bolted-In Keys
- Common Bearing Seals
- Roll Location Spacers
- Capped Bearing Blocks



### Mill Configuration & Options

- Welding: High-Frequency, ERW, Laser, MIG/TIG
- Cutting: Single-Cut, Double-Cut, Saw Options, or Recoiling
- Sizing, Reshaping or Cold Reducing
- Custom Mill Sizes and Configurations Available

© 2009-2012 All Rights Reserved

## FORMTEK, INC.

4899 Commerce Parkway • Cleveland, Ohio 44128 USA • Phone: (216) 292-4460 • (800) 631-0520 • Fax: (216) 292-2898  
Email: [yoder@formtekgroup.com](mailto:yoder@formtekgroup.com) • Web: [www.yodermfg.com](http://www.yodermfg.com) • [www.formtekgroup.com](http://www.formtekgroup.com)

